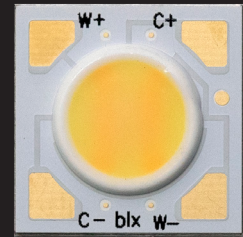


Bridgelux® Vesta® Series Tunable White Gen 2 6mm Array

Product Data Sheet DS349



Introduction



Vesta® Series Tunable White Array products deliver adaptable light in a solid state lighting package. Vesta Series products tap into the powerful mediums of light and color to influence experience, well-being, and human emotion. They allow designers to mimic daylight to increase productivity and well-being, retailers to influence shopper behavior and fixture manufacturers to simulate the familiar glow and dimming of incandescent lamps. This high flux density light source is designed to support a wide range of high quality directional luminaires and replacement lamps for commercial and residential applications.

Lighting system designs incorporating these LED arrays deliver comparable performance to 150 Watt incandescent-based luminaires, while increasing system level efficacy and prolonging service life. Typical luminaire and lamp types appropriate for this family include replacement lamps, down lights, wall packs and accent, spot and track lights.

Features

- Tuning range from 2700K-5000K, 2700K-6500K
- Flux up to 600lm at nominal current and 750lm at maximum current
- Efficacy of 110lm/W typical at nominal current
- Uniform, high quality illumination
- Minimum 90 CRI option
- 3 SDCM binning for 2700K, 5000K and 6500K color points
- Industry standardized dimensions

Benefits

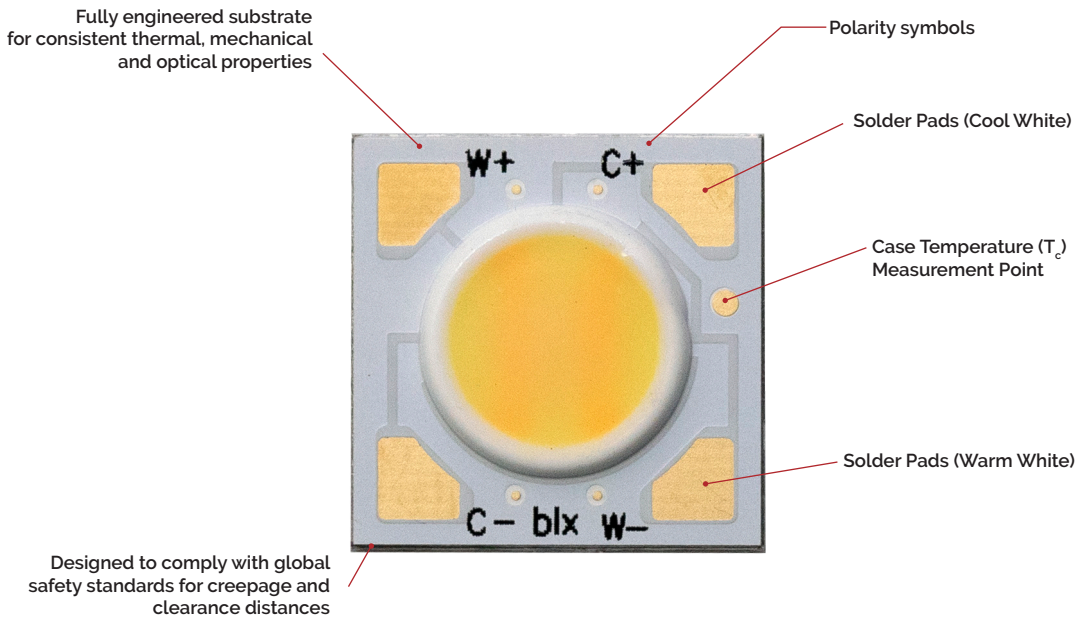
- Superior color mixing enabled by phosphor dispensed technology
- Compact system design
- High quality, true color reproduction
- Reliable operation facilitated by high conductivity substrates
- Enhanced optical control
- Uniform, consistent white light

Contents

Product Feature Map	2
Product Nomenclature	2
Product Selection Guide	3
Electrical Characteristics	4
Absolute Maximum Ratings	5
Performance Curves	6 - 7
Typical Radiation Pattern	8
Typical Color Spectrum	9
Mechanical Dimensions	10
Color Binning Information	11
Packaging and Labeling	12
Design Resources	13
Precautions	13
Disclaimers	13
About Bridgelux	14

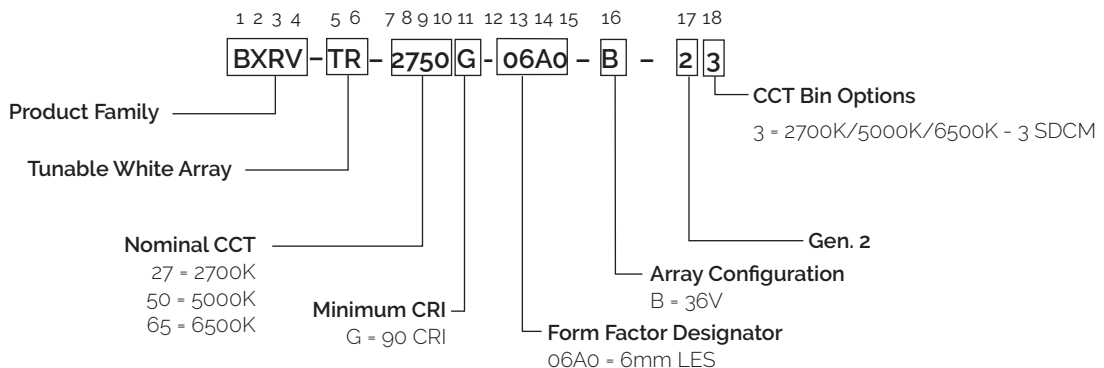
Product Feature Map

Bridgelux arrays are fully engineered devices that provide consistent thermal and optical performance on an engineered mechanical platform. The arrays incorporate several features to simplify design integration and assembly. Please visit www.bridgelux.com for more information on the Vesta Series family of products.



Product Nomenclature

The part number designation for Bridgelux Vesta Series arrays is explained as follows:



Product Selection Guide

The following product configurations are available:

Table 1: Selection Guide, Measurement Data

Part Number	Nominal CCT ¹ T _c =85°C (K)	Typical CRI ² T _c =85°C	Nominal Drive Current per channel (mA)	Typical V _f ³ T _c =25°C (V)	Typical Power T _c =25°C (W)	Typical Pulsed Flux ^{3,4,5} T _c =25°C (lm)	Typical Efficacy ⁵ T _c =25°C (lm/W)	Minimum Pulsed Flux ⁸ T _c =25°C (lm)	Typical DC Flux ^{7,8} T _c =85°C (lm)
BXRV-TR-2750G 06A0-B-23	2700	93	150	36.0	5.4	500	92	450	440
	5000	92	150	36.0	5.4	600	110	540	522
BXRV-TR-2765G-06A0-B-23	2700	93	150	36.0	5.4	500	92	450	440
	6500	92	150	36.0	5.4	600	110	540	522

Notes for Table 1:

- Nominal CCT as defined by ANSI C78.377-2011.
- For CRI 92-93 products, the minimum CRI value is 90 and the minimum R9 value is 50. Bridgelux maintains a ±3 tolerance on all R9 values.
- Products tested under pulsed condition (10ms pulse width) at nominal test current where T_j (junction temperature) = T_c (case temperature) = 25°C.
- Typical performance values are provided as a reference only and are not a guarantee of performance.
- Bridgelux maintains a ±7% tolerance on flux measurements.
- Typical stabilized DC performance values are provided as reference only and are not a guarantee of performance.
- Typical performance is estimated based on operation under DC (direct current) with LED array mounted onto a heat sink with thermal interface material and the case temperature maintained at 85°C. Based on Bridgelux test setup, values may vary depending on the thermal design of the luminaire and/or the exposed environment to which the product is subjected.
- Minimum flux values at pulsed nominal test current are guaranteed by 100% test.

Electrical Characteristics

Table 2: Electrical Characteristics

Part Number	CCT	Nominal Drive Current (mA)	Forward Voltage Pulsed, $T_c = 25^\circ\text{C}$ (V) ^{1, 2, 3, 7}			Typical Temperature Coefficient of Forward Voltage ⁴ $\Delta V_f / \Delta T_c$ (mV/ $^\circ\text{C}$)	Typical Thermal Resistance Junction to Case ⁵ R_{j-c} ($^\circ\text{C}/\text{W}$)	Driver Selection Voltages ⁶ (V)	
			Minimum	Typical	Maximum			V_f Min. Hot $T_c = 105^\circ\text{C}$ (V)	V_f Max. Cold $T_c = -40^\circ\text{C}$ (V)
BXRV-TR-27xxG-06A0-B-23	2700	150	33.8	36.0	38.1	-10.8	2.1	32.9	38.8
	5000/6500K	150	33.8	36.0	38.1	-10.8		32.9	38.8

Notes for Table 2:

1. Parts are tested in pulsed conditions, $T_c = 25^\circ\text{C}$. Pulse width is 10ms.
2. Voltage minimum and maximum are provided for reference only and are not a guarantee of performance.
3. Bridgelux maintains a tester tolerance of $\pm 0.10\text{V}$ on forward voltage measurements.
4. Typical temperature coefficient of forward voltage tolerance is $\pm 0.1\text{mV}$ for nominal current.
5. Thermal resistance value was calculated using total electrical input power; optical power was not subtracted from input power. The thermal interface material used during testing is not included in the thermal resistance value.
6. V_f min hot and max cold values are provided as reference only and are not guaranteed by test. These values are provided to aid in driver design and selection over the operating range of the product.
7. This product has been designed and manufactured per IEC 62031:2014. This product has passed dielectric withstand voltage testing at 500V. The working voltage designated for the insulation is 60V DC. The maximum allowable voltage across the array must be determined in the end product application.

Absolute Maximum Ratings

Table 3: Maximum Ratings

Parameter	Maximum Rating	
LED Junction Temperature (T_j)	125°C	
Storage Temperature	-40°C to +105°C	
Operating Case Temperature ¹ (T_c)	105°C	
Soldering Temperature ²	300°C or lower for a maximum of 6 seconds	
Maximum Combined Drive Current ⁴	200mA	
	Channel 1 2700K	Channel 2 5000K/6500K
Maximum Drive Current Per Channel ^{3,4}	200mA	200mA
Maximum Peak Pulsed Drive Current Per Channel ⁵	240mA	240mA
Maximum Total Power	7.4W	

Notes for Table 3:

1. For IEC 62717 requirement, please contact Bridgelux Sales Support.
2. See Bridgelux Application Note AN101 for more information.
3. Lumen maintenance and lifetime predictions are valid for drive current and case temperature conditions used for LM-80 testing as included in the applicable LM-80 test report. Contact your Bridgelux sales representatives for the LM-80 report.
4. The maximum combined drive current is the sum of the currents in both channels. For example, if 200mA is applied to the 2700K channel, no current may be applied to the 5000K/6500K channel of the array. If 150mA is applied to the 2700K channel, then a maximum of 50mA can be applied to the 5000K/6500K channel.
5. Bridgelux recommends a maximum duty cycle of 10% and pulse width of 20ms when operating LED arrays at the maximum peak pulsed current specified. Maximum peak pulsed currents indicate values where the LED array can be driven without catastrophic failures.

Performance Curves

Figure 1: Forward Voltage vs. Forward Current, $T_c=25^\circ\text{C}$

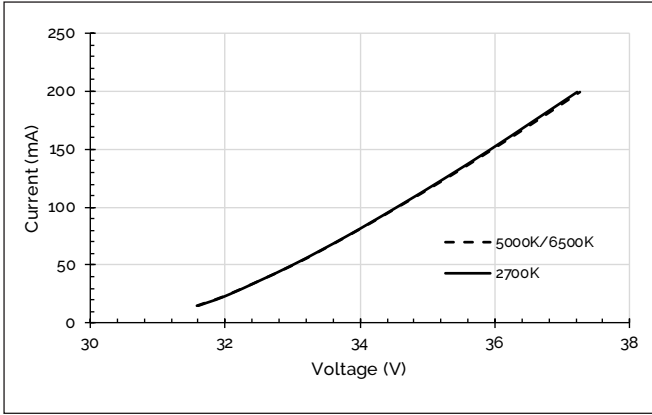


Figure 2: Relative Flux vs. Drive Current, $T_c=25^\circ\text{C}$

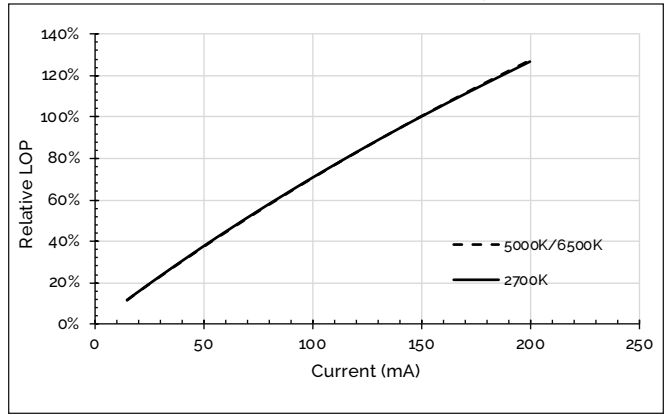


Figure 4: Relative Voltage vs. Case Temperature

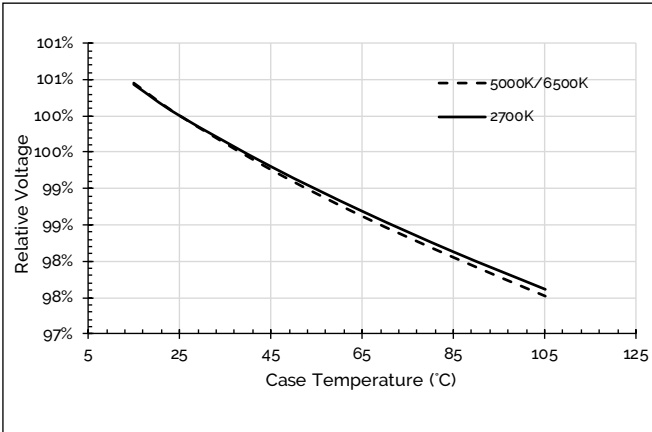


Figure 4: Relative Light Output vs. Case Temperature

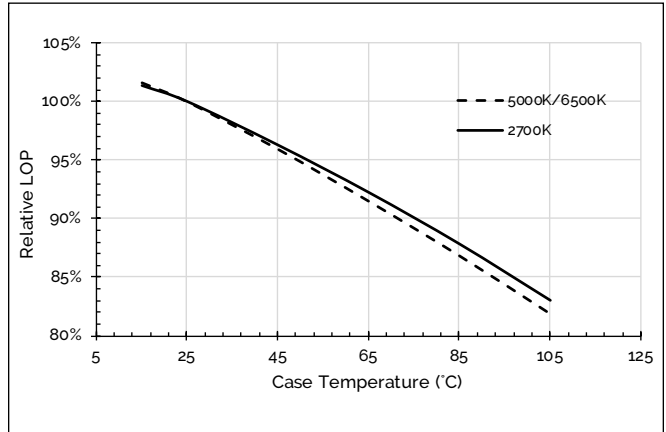


Figure 5: CCT vs. Relative Warm White Current

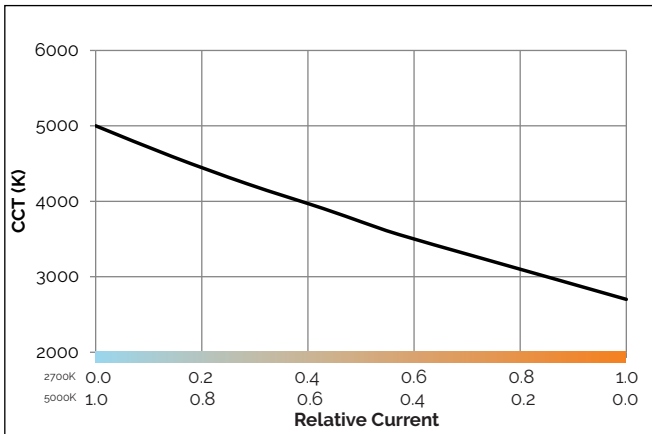
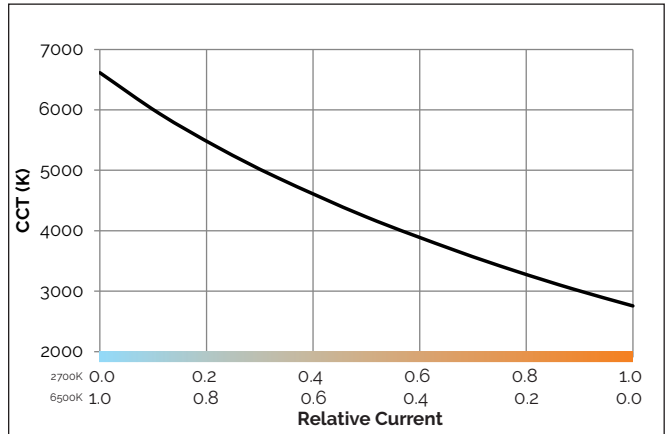


Figure 6: CCT vs. Relative Warm White Current



Performance Curves

Figure 7: Relative Flux vs. Relative Current

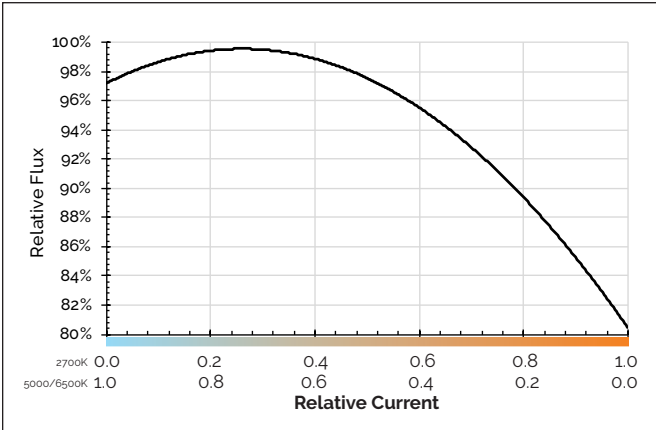


Figure 8: CCT Tuning Range, Tc=85

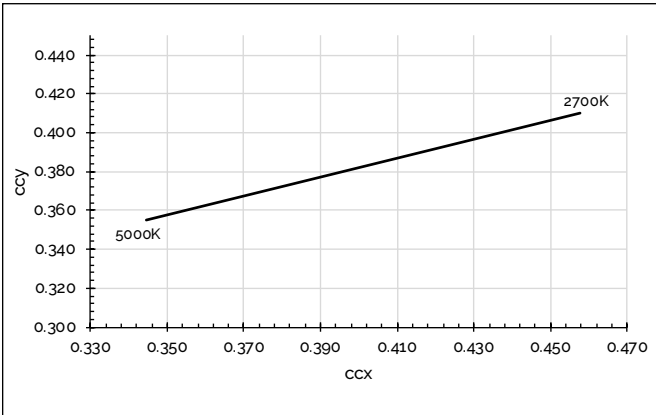
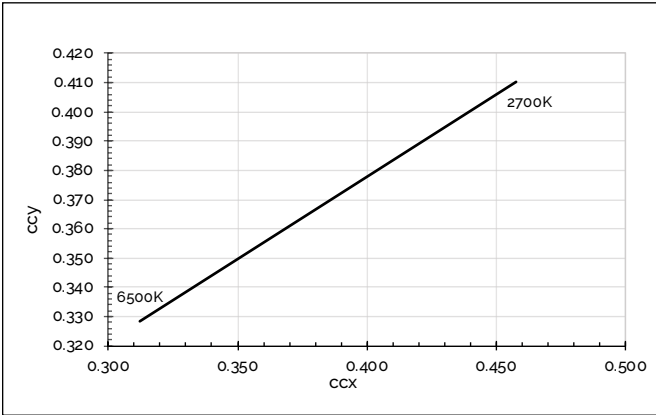


Figure 9: CCT Tuning Range, Tc=85



Typical Radiation Pattern

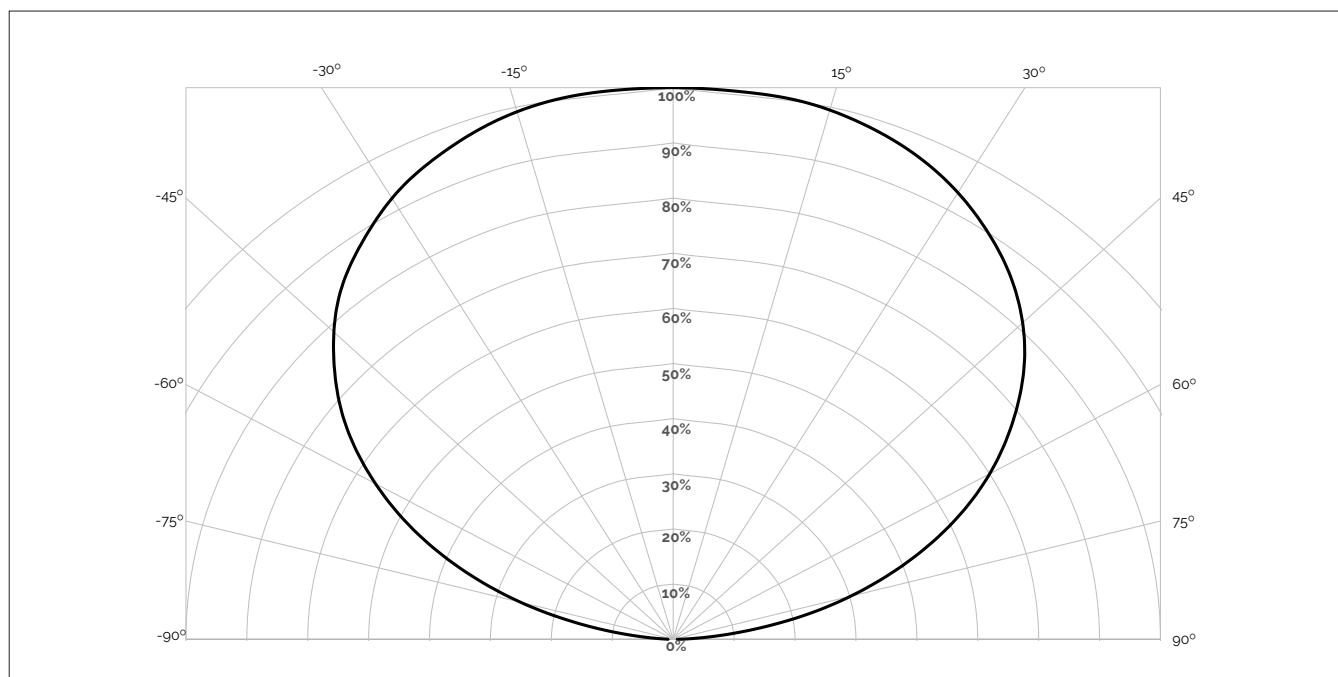
Figure 10: Typical Spatial Radiation Pattern



Notes for Figure 10:

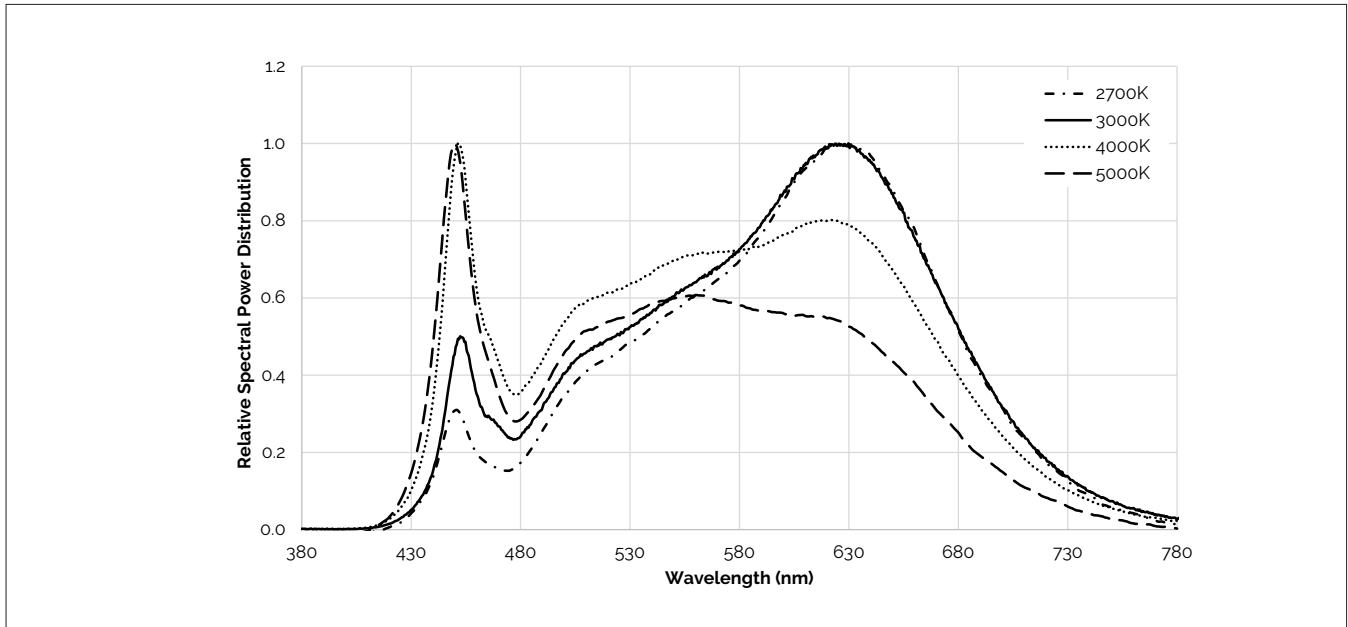
1. Typical viewing angle is 130°.
2. The viewing angle is defined as the off axis angle from the centerline where I_v is $\frac{1}{2}$ of the peak value.

Figure 11: Typical Polar Radiation Pattern



Typical Color Spectrum

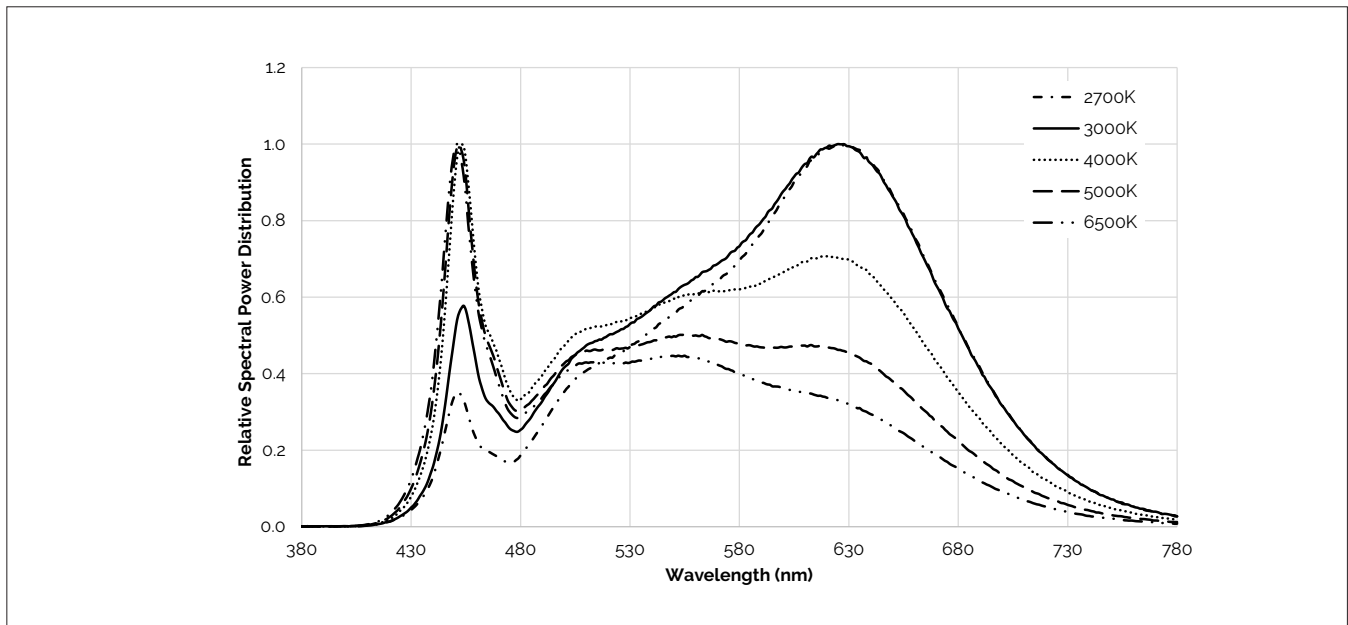
Figure 12: Typical Color Spectrum



Note for Figure 12:

1. Color spectra measured at nominal current for $T_j = T_c = 25^\circ\text{C}$.

Figure 13: Typical Color Spectrum

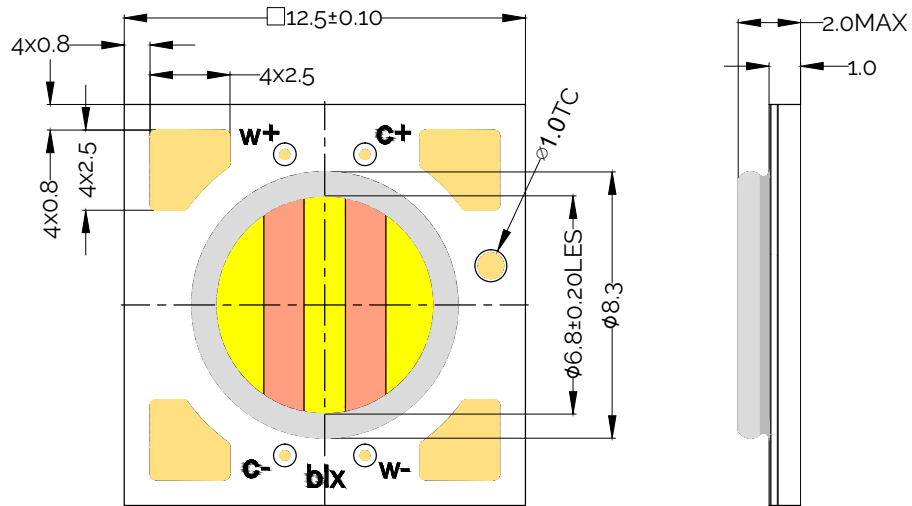


Note for Figure 13:

1. Color spectra measured at nominal current for $T_j = T_c = 25^\circ\text{C}$.

Mechanical Dimensions

Figure 14: Drawing for Vesta Series Tunable White Gen 2 6mm Array



Notes for Figure 14:

1. Solder pads are labeled "+" to denote positive polarity and "-" to denote negative polarity. Solder pads have a gold surface finish.
2. Drawings are not to scale.
3. Drawing dimensions are in millimeters.
4. Unless otherwise specified, tolerances are ± 0.10 mm.
5. The optical center of the LED array is nominally defined by the mechanical center of the array.
6. Bridgelux maintains a flatness of 0.1 mm across the mounting surface of the array. Refer to Application Notes for product handling, mounting and heat sink recommendations.

Color Binning Information

Figure 15: Graph of Bins in xy Color Space, Tc=85C

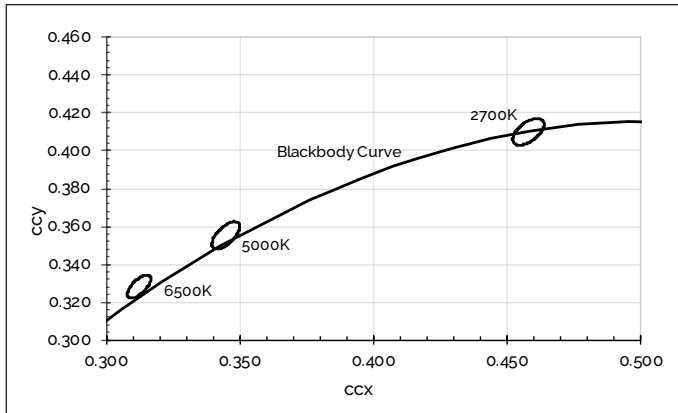


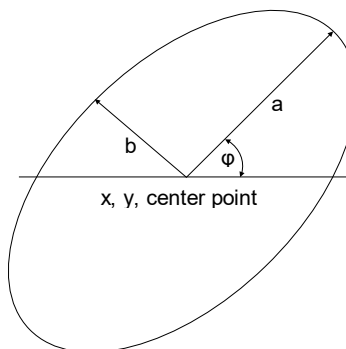
Table 4: McAdam ellipse CCT color bin definitions for product operating at $T_c = 85^\circ\text{C}$

CCT	Center Point	Bin Size	Axis a	Axis b	Rotation Angle
2700K	x=0.4578 y= 0.4101	3 SDCM	0.00810	0.00420	53.70°
5000K	x=0.3447 y=0.3553	3 SDCM	0.00822	0.00354	59.62°
6500K	x=0.3123 y=0.3282	3 SDCM	0.00690	0.00285	58.57°

Notes for Table 4:

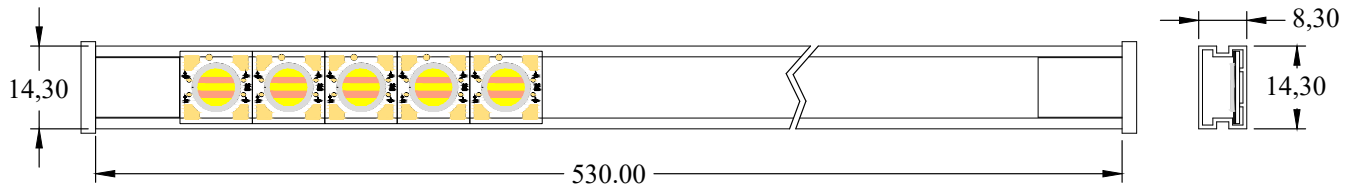
1. The x,y center points are the center points of the respective ANSI bins in the CIE 1931 xy Color Space
2. Products are binned at Tc=85°C
3. Bridgelux maintains a tolerance of +/-0.007 on x and y color coordinates in the CIE 1931 Color Space

Figure 16: Definition of the McAdam ellipse



Packaging and Labeling

Figure 17: Vesta Series Tunable White 6mm Packaging and Labeling



Tube label



Bag label



Box label



Notes for Figure 17:

1. Each tube holds 40 Vesta Series Tunable White 6mm arrays.
2. Four tubes are sealed in an anti-static bag. The dimensions of an empty anti-static bag are 75,0 mm (W) x 615,0 mm (L) x 0,1 mm (T).
3. Up to five anti-static bags are placed in a shipping box. The dimensions of the shipping box are 58,7 mm (L) x 13,3 mm (W) x 7,9 mm (H)
4. Depending on quantities ordered, a bigger shipping box, containing four of the boxes outlined in item 3, will be used.
3. Each packaging unit contains a label as shown in the example above.

Design Resources

Application Notes

Vesta Series Tunable White arrays are intended for use in dry, indoor applications. Bridgelux has developed a comprehensive set of application notes and design resources to assist customers in successfully designing with the Vesta Series product family of LED array products. For a list of resources under development, visit www.bridgelux.com.

Optical Source Models

Optical source models and ray set files are available for all Bridgelux products. For a list of available formats, visit www.bridgelux.com.

3D CAD Models

Three dimensional CAD models depicting the product outline of all Bridgelux Vesta Series LED arrays are available in both IGS and STEP formats. Please contact your Bridgelux sales representative for assistance.

LM80

Please contact your Bridgelux sales representative for more information.

Precautions

CAUTION: CHEMICAL EXPOSURE HAZARD

Exposure to some chemicals commonly used in luminaire manufacturing and assembly can cause damage to the LED array. Please consult Bridgelux Application Note for additional information.

CAUTION: EYE SAFETY

Eye safety classification for the use of Bridgelux Vesta Series is in accordance with IEC/TR62778 specification 'IEC 62471 for the assessment of blue light hazard to light source and luminaires'. Vesta Series Tunable White arrays are classified as Risk Group 1 when operated at or below the maximum drive current. Please use appropriate precautions. It is important that employees working with LEDs are trained to use them safely.

CAUTION: RISK OF BURN

Do not touch the Vesta Series LED array during operation. Allow the array to cool for a sufficient period of time before handling. The Vesta Series LED array may reach elevated temperatures such that could burn skin when touched.

CAUTION

CONTACT WITH LIGHT EMITTING SURFACE (LES)

Avoid any contact with the LES. Do not touch the LES of the LED array or apply stress to the LES (yellow phosphor resin area). Contact may cause damage to the LED array.

Optics and reflectors must not be mounted in contact with the LES (yellow phosphor resin area). Optical devices may be mounted on the top surface of the Vesta Series LED array. Use the mechanical features of the LED array housing, edges and/or mounting holes to locate and secure optical devices as needed.

Disclaimers

STANDARD TEST CONDITIONS

Unless otherwise stated, array testing is performed at the nominal drive current.

MINOR PRODUCT CHANGE POLICY

The rigorous qualification testing on products offered by Bridgelux provides performance assurance. Slight cosmetic changes that do not affect form, fit, or function may occur as Bridgelux continues product optimization.

About Bridgelux: Bridging Light and Life™

At Bridgelux, we help companies, industries and people experience the power and possibility of light. Since 2002, we've designed LED solutions that are high performing, energy efficient, cost effective and easy to integrate. Our focus is on light's impact on human behavior, delivering products that create better environments, experiences and returns—both experiential and financial. And our patented technology drives new platforms for commercial and industrial luminaires.

For more information about the company, please visit

bridgelux.com

twitter.com/Bridgelux

facebook.com/Bridgelux

youtube.com/user/Bridgelux

linkedin.com/company/bridgelux-inc-_2

WeChat ID: BridgeluxInChina



46430 Fremont Blvd
Fremont, CA 94538 USA
Tel (925) 583-8400
www.bridgelux.com

© 2020 Bridgelux, Inc. All rights reserved 2020. Product specifications are subject to change without notice. Bridgelux, the Bridgelux stylized logo design and Vesta are registered trademarks of Bridgelux, Inc. All other trademarks are the property of their respective owners.

Bridgelux Vesta Series Tunable White Gen 2 6mm Array Product Data Sheet DS349 Rev. B (06/2020)